RISO, INC. TECHNICAL INFORMATION BULLETIN

Subject: ANGULAR MAGNET PLATE Bulletin No.: 81

[ ] Factory Modification	Applies to:	Modification Schedule:	Factory Installed _____
[ ] Field Modification			
[ ] Safety Information	RC Series	[ ] TBS	Field Installed _____
[x] Technical Information		[ ] Next Call	
[ ] General Information		[ ] Next PM	Fitting Time _____
[ ] Adv. Tech Information		[x] As Necessary	

The Angular Magnet Plate, mounted on the Drum Support Plate; Left, has been modified to attach to the Plate as one assembly.

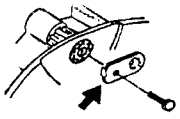
The newer Angular Magnet Plate Assembly, P/N 011-92106, must be secured to the Drum with a newer type mounting screw, P/N 011-12155, which holds the Plate more securely to the Drum Support Plate. (This new type screw has a hex head and the two are not interchangeable).

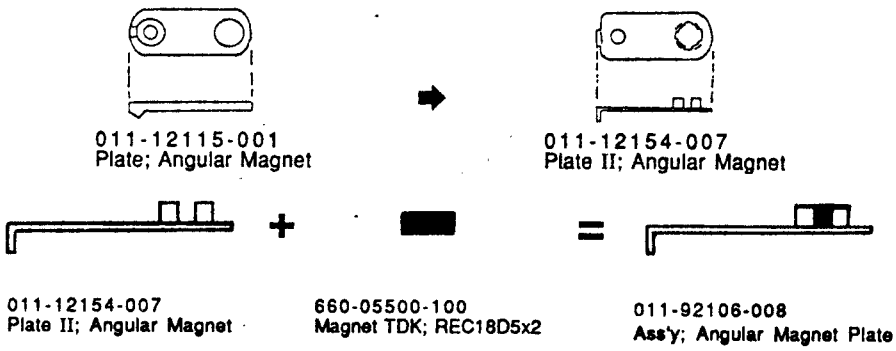
Note:
The present Angular Magnet Plate, P/N 011-12115, is still available, however, this new part is recommended for a more secured hold on the Drum.

The new Angular Magnet Plate Assembly, is comprised of the following parts:

PART NUMBER	DESCRIPTION
011-12154-007	Plate II; Angular Magnet
660-05500-100	Magnet TDK; REC18D5x2
011-12155-003	Screw II : Angular Magnet

Please contact the Customer Service Department when ordering this new assembly.





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